



# A307

## PARAFUSO SEXTAVADO GRAU A UNC RI AC



Diâm. Rosca	1/4"	5/16"	3/8"	1/2"	1/2"	5/8"	3/4"	7/8"	1"
Rosca / FPP	UNC 20	UNC 18	UNC 16	UNC 12	WW 12	UNC 11	UNC 10	UNC 9	UNC 8
Chave pol.	7/16"	1/2"	9/16"	3/4"	3/4"	15/16"	1 1/8"	1 1/4"	1 1/2"
Chave mm.	11,11	12,70	14,27	19,05	19,05	23,81	28,57	33,33	38,10
Comprimento Pol.	Peso - Cento								
1/2"	0,530	0,870	1,290						
5/8"	0,580	0,940	1,400	2,970	2,850				
3/4"	0,620	1,040	1,570	3,250	3,120				
7/8"	0,680	1,100	1,670	3,460	3,320				
1"	0,750	1,240	1,830	3,670	3,560	6,570	10,850		
1 1/4"	0,850	1,420	2,110	4,130	4,010	7,630	11,980		
1 1/2"	0,950	1,590	2,390	4,650	4,510	8,210	13,020	19,150	
1 3/4"	1,090	1,740	2,650	5,190	5,030	8,880	14,150	19,750	
2"	1,170	1,950	2,910	5,660	5,490	9,750	15,340	22,420	31,110
2 1/4"	1,290	2,120	3,200	6,080	5,890	10,560	16,510	23,920	32,800
2 1/2"	1,430	2,310	3,440	6,610	6,410	11,270	17,470	25,550	35,170
2 3/4"	1,580	2,580	3,820	7,180	6,960	12,350	18,630	27,490	37,360
3"	1,640	2,650	4,020	7,620	7,390	12,800	19,700	28,970	39,430
3 1/2"	1,860	3,010	4,550	8,580	8,320	14,410	22,250	32,070	43,410
4"	2,080	3,470	5,090	9,560	9,270	16,150	24,600	34,850	48,150
4 1/2"			5,650	10,590	10,270	17,670	26,770	38,180	51,330
5"				11,550	11,200	19,250	28,920	42,210	55,790

### DADOS TÉCNICOS

ACABAMENTO	ESPESSURA DE CAMADA	RESISTÊNCIA À CORROSÃO	
		SALT-SPRAY <sup>1</sup>	KESTERNIC H <sup>2</sup>
ZINCADO A FOGO	50 MICRA	N/A <sup>3</sup>	N/A <sup>3</sup>
ZINCADO BRANCO	5 MICRA	48 HORAS	N/A <sup>3</sup>

- NORMA ASTM 307
- GRAU A
- AÇO BAIXO CARBONO
- ROSCA INTEIRA - UNC
- ANSI B18.2.1

### ARRUELA LISA A994

POL	INT (MM)	EXT (MM)	ESPESSURA	PESO/CT
1/4"	7,00	18,00	1,00	0,170
5/16"	8,70	20,00	1,00	0,200
3/8"	10,00	25,00	1,20	0,333
1/2"	13,50	32,00	3,00	1,430
5/8"	17,00	38,00	3,00	2,000
3/4"	20,50	44,00	3,00	2,500
7/8"	23,50	50,00	3,00	3,448
1"	26,50	56,00	3,00	4,348

### PORCA SEXTAVADA A563

DIÂM. POL.	ROSCA (FPP)	ALT (MM)	CHAVE (POL/MM)	PESO CT
1/4"	UNC 20	5,74	7/16 - 11,11	0,310
5/16"	UNC 18	6,93	1/2 - 12,70	0,460
3/8"	UNC 16	8,56	9/16 - 14,27	0,690
1/2"	UNC 13	11,38	3/4 - 19,05	1,610
1/2"	WW 12	11,38	3/4 - 19,05	1,610
5/8"	UNC 11	14,20	15/16 - 23,81	3,260
3/4"	UNC 10	16,89	1 1/8 - 28,57	4,943
7/8"	UNC 9	19,71	1 5/16 - 33,33	8,150
1"	UNC 8	22,53	1 1/2 - 38,10	12,320

